



Door Pre-Hanging Maintenance Inspection Check Sheet

Machine Model: _____

KVAL Serial Number: _____

Customer Serial Number: _____

Company Name: _____

Street Address: _____

City _____ State _____ Zip _____

[A] Safety	P	F	R
Damaged Or Missing Guards			
Missing Labels?			
E-Stops Work?			
Gates Work?			
Locks (Air, Electrical)			
Area Accessible			
Area Clean			
Visual Damage			
Machine Altered ?			
Air Flow Adjusted Correct			
Broken Bolts / Hardware?			

[B] Air , Lubrication, Gen Electrical	P	F	R
Disconnect Switch			
FRL			
Air Filter			
Regulator PSI			
Lubricator			
Air Lines			
Cable Tracks			
Solenoid Valves			
Cylinders			
Seal Tight Conduit			
Condition Of Electrical Cords			
Nodes			
Electrical Cords (Back Section)			

[C] Front Section	P	F	R
Arbors, Collets, And Nuts			
Chip Outs			
Springs			
Ball Rails			
Routers			
Router Bases			
High Frequency Motor			
Pre-Drill(S)			
Horizontal Cylinders			
Cylinder Stack			
Plunge Cylinders			
Through Beams Aligned			
Brass Vertical Indexes			
Turrets			
Tooling Conditions			
Zerk Fittings			
Machine Timing			
Bearings			
Flow Controls			
Air Hoses			
Switches/Eyes			
Sounds			
Motors/Routers			
Predrill Gearbox			
Predrill Air Motor			
Predrill Chucks			
Predrill Chuck Shafts			
Predrill Drill Bits			

[D] Back Section	P	F	R
Chip Outs			
Shock Absorbers			
Bearings (Carriage)			
LH, RH, And Width Adjust			
Zerk Fittings			
Routers			
High Frequency Motors			
Machine Timing			
Electrical Supply Cables			
Limit Switches			
Hydraulic Cylinders			
Tooling Conditions			
Turret And Index Condition			
Hydraulic Reservoirs			
Air Cylinders For Face Plate			
Air Cylinders For Lock Bore			
Air Cylinders Fro Clamping			
Clamp Pads			

[E] Width Adjust	P	F	R
Belt			
Gearbox			
Chain			
Cylinders			
Back Sect. Square With Front			

[F] Feed System	P	F	R
Feed Belts Front			
Feed Belts Back			
Pulleys			
Shafts Front			
Shafts Back			
Width Adjust Eyes And Limit Cylinders			
Condition Of Brake Width Adj.			
Chain & Sprockets			
In-Feed Arm Eyes			
Blow Off System			
Gearbox			
Right Angle Gear Box			
Wheels, Rollers, Wear Pads			

[G] Electrical Boxes	P	F	R
Disconnect Switch			
Contactors			
Overloads			
PLC's			
Dc Power Supply			
VFD's'			
DC Drive Boards			
Switches			
Lights			
Relays			
Foot Switches			

(P= Qnty. Pass) (F= Qnty. Fail) (R= Qnty Repaired).
 Perform inventory on machine. Enter Quantity of Passed and Failed units in the "P" and "F" Columns
 Mark **N/A** on items that do not apply to machine.
 KVAL Technician will update the Repair Column

Disclaimer: This inspection constitutes a cursory evaluation of the machine. Kval Inc. does not guarantee or imply that the implementation of its recommendations will ensure that you are in compliance with your local, state or federal regulations

Toll free: 1-800-553-5825
Local: (707) 762-7367
Fax: (707) 762-0485

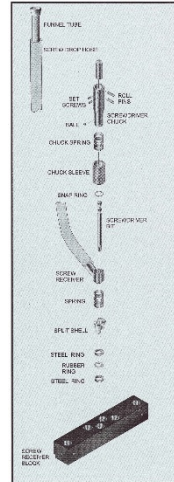
Sale: sales@kvalinc.com
Service: service@kvalinc.com
Parts: parts@kvalinc.com



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[H] Six Shooter System	P	F	R
Timing			
Air Injection setting			
Cylinders			
Hook/Finger			
Funnel Tubes			
Screw Receivers			
Screw Receiver Blocks			
Hinge Indexer			
Parflex Tubes			
Side Guides			
Rubber Rings			
Springs			
Steel Rings			
Magnets			
Hydraulic Pumps			
Hydraulic Motors			
Screwdriver gearbox			
Bits			

6-Shooter Receiver Stack-Up



Check Air Gauges



Location	PSI Observed
Main	
Jamb Clamp	
Edge Clamp	
Pre-Drill	

Comments

Customer Information

Name _____ Name: _____

email: _____ email: _____

Phone _____ Phone _____

KVAL Technician

Name: _____ Name: _____

Phone: _____ Phone: _____

Date: _____

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