



700 (Series) Maintenance Inspection Check Sheet

Machine Model: _____

KVAL Serial Number: _____

Customer Serial Number: _____

Company Name: _____

Street Address: _____

City _____ State _____ Zip _____

[A] Safety	P	F	R
Damaged Or Missing Guards			
Missing Labels?			
E-Stops Work?			
Gates Work?			
Locks (Air, Electrical)			
Area Accessible			
Area Clean			
Visual Damage			
Machine Altered ?			
Air Flow Adjusted Correct			
Broken Bolts / Hardware?			

[C] Main Frame	P	F	R
Fixed Wheels			
Gear Rack			
Out Feed Wheels			
Feed Wheels			
Limit Switches			
Air Valves			
Cylinders			
Oil Reservoir			
Spur Gear			
Bearings			

[F] Feeds	P	F	R
In feed pivot Arm			
Out Feed Pivot Arm			
Width Adjust Bar (setting)			
Width Adjust index lock			
Cylinders Front to Back			
Cylinders Side to Side			
Clamp Pads			
Eyes			
Movable Brass			
Air Valves			
Bearings			
Clamping working smoothly			

[I] Heads	P	F	R
Chip Out Blocks			
Staple Guns operate			
Staple Guns pattern?			
Staple Gun Guards in place			
Linear Bearings Shaft			
Linear Bearings Block			
Cylinders			
Eyes			
Movement ?			
Delrin Pads			
Fork Sensors			
Air Valves			
Delrin Pad and Felt			
Jack Chain with Pin			

[B] Air, Lubrication, Gen Elect	P	F	R
Disconnect Switch			
FRL			
Air Filter			
Regulator PSI			
Lubricator			
Air Lines			
Solenoid Valves			
Cylinders			
Condition Of Electrical Cords			
Flow Control			
Wiring to Firing Eyes			

[D] Adjustable Frame	P	F	R
In Feed Movable Brass			
Out Feed Movable Brass			
Push-Pull Valve			
Bearings			
Spur Gear			
Index Stop			
Cylinders			
Air Valves			
Wheels			
Width Adjust Bar			
Movement set correctly			

[G] Electrical Boxes	P	F	R
Disconnect Switch			
Contactors			
Overloads			
PLC's			
Dc Power Supply			
VFD's'			
DC Drive Boards			
Switches			
Lights			
Relays			
Foot Switches			

[J] Duplex Jamb Nailer (Opt)	P	F	R
Gun Mounts			
Air Operation			
Enable Disable?			

[E] Operator Controls	P	F	R
CT or other bulbs			
E-Stop			
Foot pedal Housing			
Foot Pedal Operation			
Touch Screen			
Wiring Condition			
Electrical Switches			

[H] Jamb Width Opt	P	F	R
Fabco Cylinder			
Fabco Valve			
SMC Air Pilot Valve			

[K] Head Jamb Support	P	F	R
Delrin Pad			
Fabco Cylinder			
Fabco Controls			

(P= Qnty. Pass) (F= Qnty. Fail) (R= Qnty Repaired).
 Perform inventory on machine. Enter Quantity of Passed and Failed units in the "P" and "F" Columns
 Mark N/A on items that do not apply to machine.
 KVAL Technician will update the Repair Column

[L] 8' Door Option	P	F	R
Out-Feed Wheels			
End Clamp Pad			
Out-Feed Jamb Guide			
Cylinders			

Disclaimer: This inspection constitutes a cursory evaluation of the machine. Kval Inc. does not guarantee or imply that the implementation of its recommendations will ensure that you are in compliance with your local, state or federal regulations

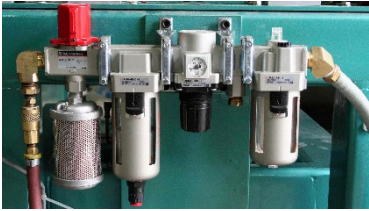
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Sale: sales@kvalinc.com
Service: service@kvalinc.com
Parts: parts@kvalinc.com



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Check Air Gauges



Location	PSI Observed
Main	

Comments

Customer Information

Name	Name:
email:	email:
Phone	Phone

KVAL Technician

Name:	Name:
Phone:	Phone:
Date:	

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