



# Door Sizer Maintenance Inspection Check Sheet

Machine Model: \_\_\_\_\_

KVAL Serial Number: \_\_\_\_\_

Customer Serial Number: \_\_\_\_\_

Company Name: \_\_\_\_\_

Street Address: \_\_\_\_\_

City \_\_\_\_\_ State \_\_\_\_\_ Zip \_\_\_\_\_

[A] Safety	P	F	R
Damaged Or Missing Guards			
Missing Labels?			
E-Stops Work?			
Gates Work?			
Light Curtains Work?			
Locks ( Air, Electrical)			
Area Accessible			
Area Clean			
Visual Damage			
Machine Altered?			
Air Flow Adjusted Correct			
Broken Bolts / Hardware?			

[B] Air, Lubrication, Gen Elect	P	F	R
Disconnect Switch			
FRL			
Air Filter			
Regulator PSI			
Lubricator			
Air Lines			
Solenoid Valves			
Cylinders			
Condition Of Electrical Cords			
Flow Control			
Wiring to Firing Eyes			

[C] Cutter Head	P	F	R
Easers			
Cutter Head Motor			
Sander			
Belts			
Sander Spindle			
Sander Wheels			
Cutter Head Spindle			
Clamp			
Cutter Head Blades			
Easer Bits			
Sander Belt on Sander Spindles			
Lubed			
Photo Eyes			
Spring			
Alignment			
Switches			

[D] Feed System	P	F	R
Motors			
Belts			
Feed Wheel Assemblies			
Bearings on chain drive			
Idler wheels			
Push-over wheels			
Gear drive operates smoothly			
Gear drive oil level			
Limit switches			
Lubricated			

[E] Table	P	F	R
Width Adjust Air Clamp			
Acme Thread Fine Adjust			
Pickle Fork			
Width Adjust Fine Tuned			
Width Adjust Clamp Cylinder			
Width Adjust Clamp Brake			
Feed Rolls			
Bearings			
Drive Belts/Bands			
Brake			
Photo Eyes			
Shaft Flange Bearing			
DC Drive Motors			
Gear Drive Oil			
Gear Box			
Switches			
Lubricated			

[G] Operator Controls	P	F	R
CT or other bulbs			
E-Stop			
Foot pedal Housing			
Foot Pedal Operation			
Touch Screen			
Wiring Condition			
Electrical Switches			

[F] Electrical Boxes	P	F	R
Disconnect Switch			
Contactors			
Overloads			
PLC's			
Dc Power Supply			
VFD's			
DC Drive Boards			
Switches			
Lights			
Grounds			
Relays			
Foot Switches			

**(P= Qty. Pass) (F= Qty. Fail) (R= Qty Repaired).**  
 Perform inventory on machine. Enter Quantity of Passed and Failed units in the "P" and "F" Columns  
 Mark N/A on items that do not apply to machine.  
 KVAL Technician will update the Repair Column

**Disclaimer:** This inspection constitutes a cursory evaluation of the machine. Kval Inc. does not guarantee or imply that the implementation of its recommendations will ensure that you are in compliance with your local, state or federal regulations

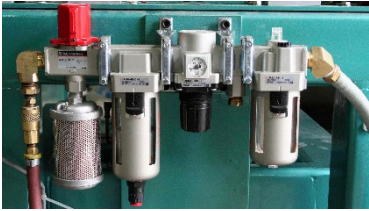
**Toll free:** 1-800-553-5825  
**Local:** (707) 762-7367  
**Fax:** (707) 762-0485

**Sale:** sales@kvalinc.com  
**Service:** service@kvalinc.com  
**Parts:** parts@kvalinc.com



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## Check Air Gauges



Location	PSI Observed
Main	

## Comments

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### Customer Information

Name	Name:
email:	email:
Phone	Phone

### KVAL Technician

Name:	Name:
Phone:	Phone:
Date:	

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